

2263

HSSE DIN 376

UNC
ANSI/ASME
B1.1

Form.
B
"Gun"



Tol.
2B

D

3XD

VAP

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	○ 10-15			● 5-10	○ 5-8		○ 10-15		○ 10-15	● 10-20		○ 10-15					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

MICRO FINISH
THREADING TECHNOLOGY



Ø	P	L mm	l mm	mm	d mm
7/16	14,00	100	22	6,20	8,0
1/2	13,00	110	24	7,00	9,0
9/16	12,00	110	25	9,00	11,0
5/8	11,00	110	32	9,00	12,0

Ø	P	L mm	l mm	mm	d mm
3/4	10,00	125	32	11,00	14,0
7/8	9,00	140	32	14,50	18,0
1"	8,00	160	38	16,00	20,0